[Total No. of Questions - 5] [Total No. of Printed Pages - 3] (2125)

B. Tech 4th Semester Examination Fabric Manufacture (OS)

TE-4004

Time: 3 Hours Max. Marks: 100

The candidates shall limit their answers precisely within the answerbook (40 pages) issued to them and no supplementary/continuation sheet will be issued.

Note: Candidates are required to attempt five questions in all, selecting one question from each section A, B, C & D. Section E is compulsory.

SECTION - A

- 1. (a) Discuss the need of yarn winding.
 - How many types of winding machines do you know? Briefly discuss each type.
 - What is pirn winding? Discuss the working of any pirn winding machine. (5+7+8=20)

- (a) Discuss the latest developments in winding machine.
- Discuss the basic features of Auto cover and Barbar colman winding machine.
- Write notes on: (i) Yarn clearer (ii) Anti-patterning device. (5+7+8=20)

SECTION - B

2. (a) What are objectives of warping?

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15126

- (b) Compare beam warping with sectional warping.
- How the performance of sizing can be assessed? Explain.

OR

- Discuss the importance of sizing in warp yarns.
- Describe the working of a sectional warping machine. (b)
- Write notes on: (i) Sizing ingredients (ii) Features of (c) warping machine. (5+7+8=20)

SECTION - C

- What is importance of drawing-in process? 3. (a)
 - Explain the primary and secondary motions of a loom. (b)
 - Discuss the revolutions of modern looms. (5+7+8=20) (c)

- Discuss various methods of drawing-in.
- What do you understand by positive shedding and negative shedding? Explain.
- Write short notes on: (i) Denting (ii) Drafting plan (iii) Lifting plan. (5+7+8=20)

SECTION - D

- 4. (a) Discuss the factors influencing pick variation in woven
 - Discuss various types of shedding. Also give the advantages and disadvantages of each type.
 - Describe various types of conventional picking (5+7+8=20)

15126

3 OR

- (a) Explain the tappet shedding.
- (b) With a neat sketch, describe over picking mechanism.
- (c) Discuss the methods for calculating shuttle velocity and picking force. (5+7+8=20)

SECTION - E

- 5. (a) What is balloon breaker in winding machines?
 - (b) Mention the advantages and disadvantages of photoelectric type yarn clearer.
 - (c) Discuss the leasing system in warping.
 - (d) Why stretch is so important in sizing?
 - (e) What is early picking?
 - "Positive tappet looms can run faster than negative tappet looms". Justify the statement.
 - (g) State few latest methods of sizing.
 - (h) What are reasons of shuttle fly?
 - (i) What is semi-open shedding?
 - Early shedding is preferable for weaving closure construction fabrics. (2×10=20)